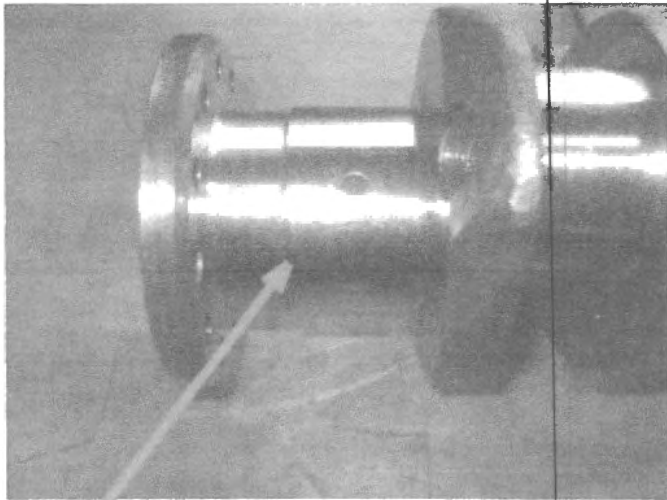


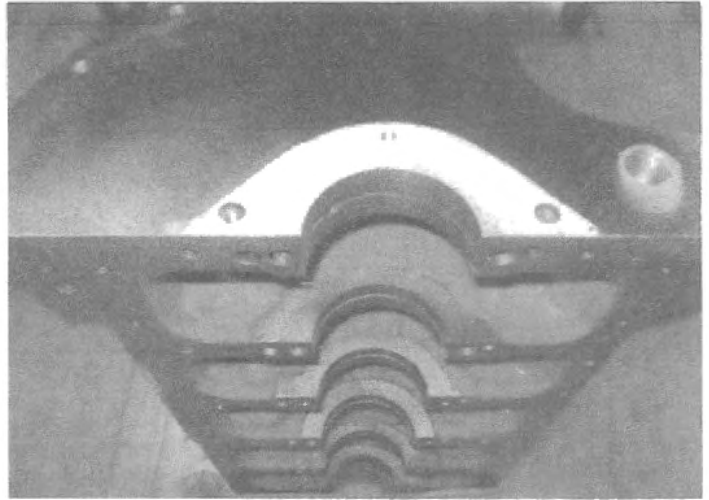
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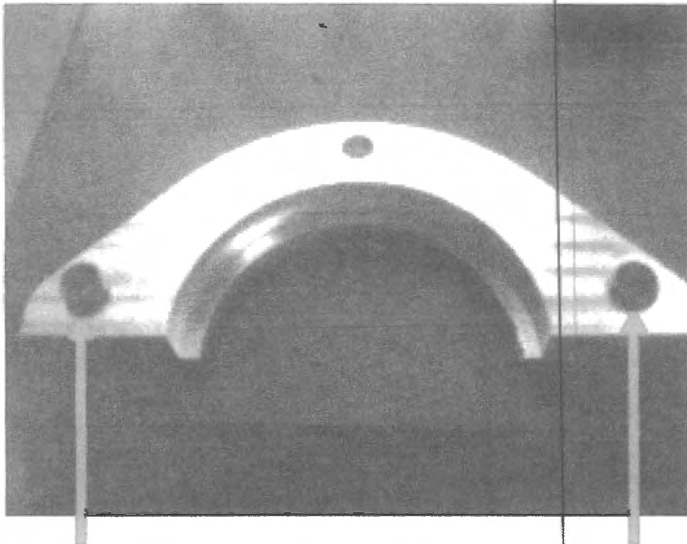
Installation instructions for Jaguar 6 cylinder rear crankshaft seal conversion kit



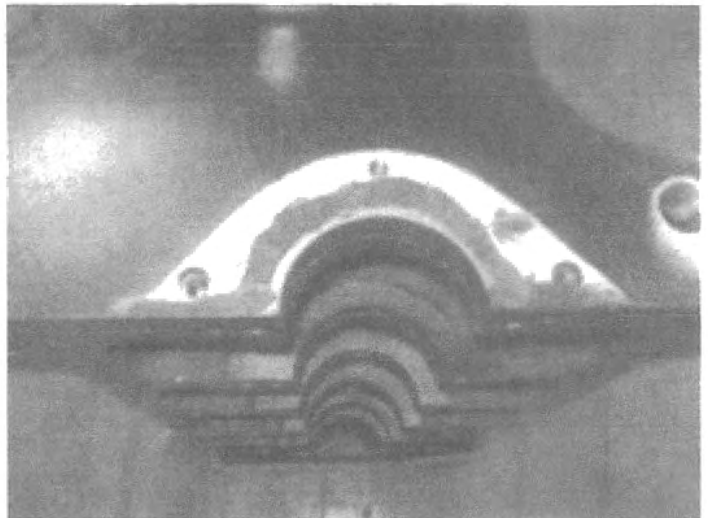
1) The seal area at the rear of the crankshaft needs to be machined to 2.632".



2) Rear of block must be clean at seal area!



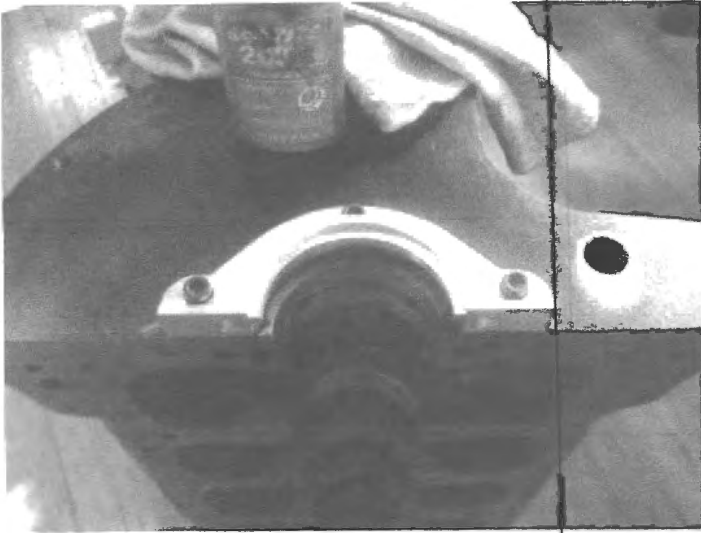
3) Install the dowel pins into the top half of the seal housing.



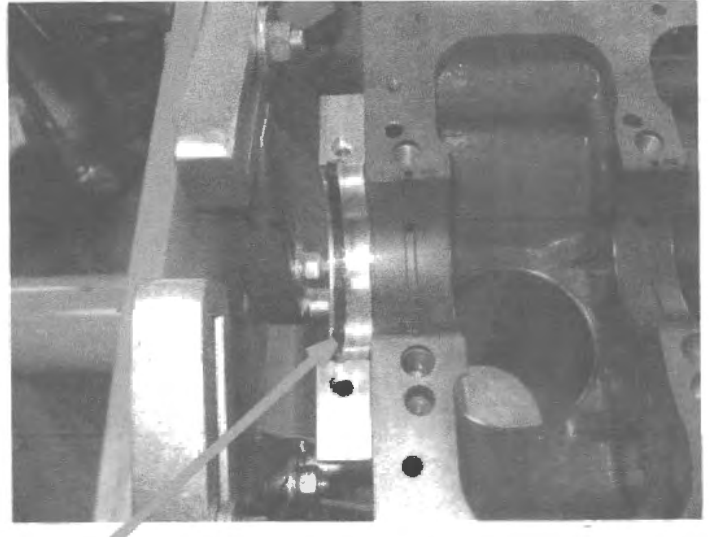
4) Use a light coat of ATV to seal the housing to the block.

(over)

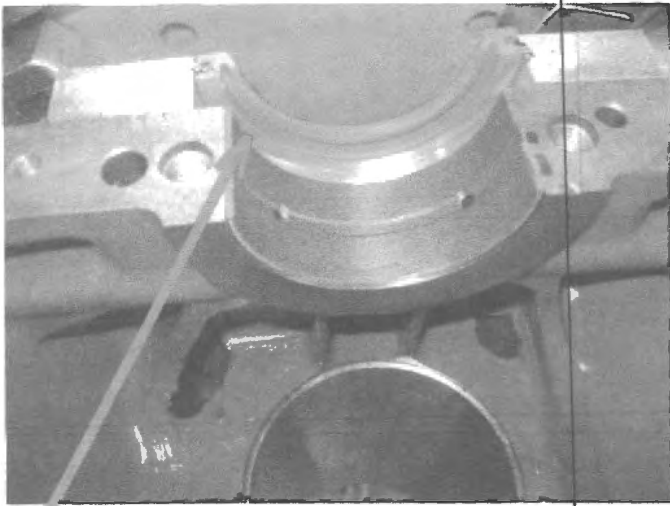
Installation instructions for Jaguar 6 cylinder rear crankshaft seal conversion kit (continued)



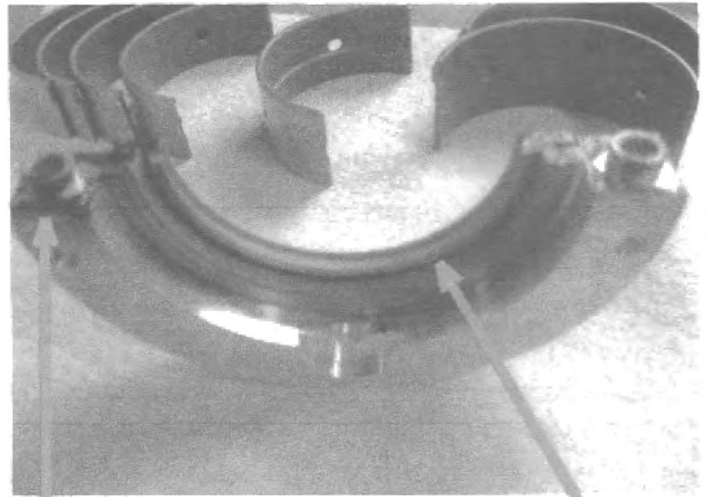
5) Install the top half of the new seal housing to the back of the block. Use Loctite on the threads of all three of the 5/16" allen head bolts.



6) Apply a light smear of sealer to the raised area on both halves of the new seal housing.



7) Install the seal with the "open" side facing the inside of the engine.



Open side of seal to inside of engine

Light coat of sealer to mating half of seal and housing

Lubricate crankshaft with light grease where the seal makes contact with the crankshaft.

Install The bottom half of the housing

